

# 78 Cold Process Cement

**DESCRIPTION:**

KARNAK 78 Cold Process Cement is a bituminous based adhesive sealant designed for the application and repair of rolled roofing bituminous single-ply membranes. When properly utilized this product adheres the membrane and seals the laps to prevent water intrusion. 78 Cold Process Cement can also be used in conjunction with any of KARNAK's Cold Process Roofing Systems (i.e.: P-21, P-22) or with other manufacturers' coated fiberglass felts and base sheets.

**SURFACE PREPARATION:**

All surfaces to be coated should be dry and free of all dust, dirt or other loose debris. Recommended application temperature is 40°F to 120°F. If applying at temperatures lower than 40°F, the substrate must be free of moisture and/or ice crystals.

**APPLICATION:**

Under normal conditions, 78 Cold Process Cement should be applied by brush at the rate of 2 to 3 gallons per 100 sq. ft. On large roof areas 78 Cold Process cement can be brushed, squeegeed or sprayed using airless spray equipment. Application should be made at the rate of 1 to 2 gallons per 100 sq. ft.

**SPECIFICATIONS:**

ASTM D-3019 Type III

ASTM D-4479 Type I

**CAUTION:**

Do not use near open flame. Avoid breathing solvent fumes and prolonged contact with skin. Do not take internally. If swallowed, **do not induce vomiting**. Call a physician immediately. Keep out of reach of children. Keep container covered when not in use. **Do not thin**. Dispose of in an environmentally safe manner. Cover air intakes during application and while drying.

**PACKAGING:**

Available in 5 gallon pails and 55 gallon drums.

**If further information is needed, contact KARNAK Technical Services at 1-800-526-4236.**

# KARNAK

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