

# 180 Karna-Sil Epoxy Primer

**DESCRIPTION:**

KARNAK 180 Karna-Sil Epoxy Primer is a two part (Part A & Part B), water-based epoxy primer that is mixed together in a 1 to 1 ratio.

**USES:**

180 Karna-Sil Epoxy Primer is used to prime and prepare built-up asphalt (BUR), modified bitumen membrane, concrete, masonry, TPO, PVC, Hypalon and EPDM surfaces prior to applying 670HS Karna-Sil Ultra silicone coating. Primer may be applied on vertical as well as horizontal applications. All surfaces must have positive drainage. 180 Karna-Sil is not needed over existing silicone coated SPF roof prior to the application of 670HS Karna-Sil Ultra silicone coating.

**SURFACE PREPARATION:**

Surfaces to be coated should be dry, clean, and free of dirt, dust, grease, oil and loose rust or coating. Recommended application temperature is 40°F to 120°F. Power wash surfaces with 799 Wash-N-Prep Roof Cleaner or 507 SPC Primer/Wash (EPDM only) and water. Wash roof surfaces with a minimum of 2000 psi. taking all necessary precautions to avoid damage to the roof system. Patch and repairs all seams, flashings, damaged areas, leaks, and cracks with 505MS Karna-Flex WB, 502MS Karna-Flex, 550 Patch-N-Go self-sealing tape or appropriate elastomeric sealants or caulking materials. Commencement of work by the contractor implies his approval of the roof surface.

**APPLICATION:**

The two components, 180 Karna-Sil Epoxy Primer Part "A" and 180 Karna-Sil Epoxy Primer Part "B", should be both mixed individually first, then combine and mix thoroughly. Mechanically mixing is recommended. Part A is a slurry liquid that settles while Part B is a viscous liquid. The combined product is thixotropic and spreads easily. Do not use material that has been mixed for 4 hours or more.

Apply at the average rate of 200-300 sq.ft. per gallon on smooth surfaces. Porous or irregular surfaces will require additional primer. Note that applying too much primer will reduce the adhesion strength. Over smooth BUR & smooth modified apply at the rate of 100-150 sq.ft. per gallon; granulated modified apply at 75-100 sq.ft. per gallon; concrete apply at 150-200 sq.ft. per gallon and smooth single ply apply at 300 sq.ft. per gallon. Apply nylon brush, 1/4" to 3/8" nap roller or airless spray equipment. For application over smooth surfaces add up to one pint of water per gallon of mixed 180 Karna-Sil Epoxy Primer. Apply

**KARNAK**

330 CENTRAL AVENUE, CLARK, NJ 07066

732-388-0300 • 800-526-4236 • FAX: 732-388-9422

WEB: <http://www.karnakcorp.com>

Revised 12.14.18



# 180 Karna-Sil Epoxy Primer

670HS Karna-Sil Ultra over primer as soon as it has thoroughly set, which is normally 2-3 hours (dependent upon temperature and humidity). Best adhesion is achieved when coated over in 1-3 days. May be coated over for up to 7 days after application.

**COVERAGE RATE:**

Smooth BUR:	100-150 sq.ft./gal.
Smooth Modified:	100-150 sq.ft./gal.
Granulated Modified:	75-100 sq.ft./gal.
Metal:	250-300 sq.ft./gal.
Concrete/Masonry:	150-200 sq.ft./gal.
Smooth Single Ply:	300 sq.ft./gal.

**PHYSICAL PROPERTIES:                      Mixed A&B**

Weight per Gallon:	11.7 lbs.
Solids by Weight:	60% ASTM D-1644
Solids by Volume:	42 % ASTM D-2697
Color:	White (Part A) Black (Part B)
Hardness:	Cures to hard coating
Permeability:	Cures to a solvent and vapor resistant film
Service Temperature:	180°F
Cure Time:	2-3 hrs. (Temp. & Humidity Dependent)
Shelf Life (Unopened):	1 year (Stored at 45°F - 75°F)
VOC Content:	Please visit <a href="http://www.karnakcorp.com">www.karnakcorp.com</a> for latest VOC content as products are updated to comply with the most current VOC regulations

**CAUTION:**

For professional use. Use with appropriate MESA/NIOSH approved respirator. The use of neoprene gloves and safety glass is also recommended. Do not apply when rain is imminent or if dew is likely to occur before curing of product. Do not use when weather conditions are below 50°F or when there is a chance that temperatures could fall below 32°F within a 24 hour period after application. Do not apply to surfaces that are above 130°F. Keep containers properly sealed when stored indoors, in a cool well-ventilated area. Keep containers away from

**KARNAK**

Revised 12.14.18

330 CENTRAL AVENUE, CLARK, NJ 07066  
732-388-0300 • 800-526-4236 • FAX: 732-388-9422  
WEB: <http://www.karnakcorp.com>



# 180 Karna-Sil Epoxy Primer

moisture. Keep away from heat, sparks and open flame. Do not store above 100°F. **Do not thin.** Keep out of reach of children. Avoid prolonged contact with skin. Dispose of in an environmentally safe manner. Cover air intakes during application and while drying. Wear the appropriate PPE. Please refer to MSDS for more safety information.

COLD-PROCESS SYSTEMS AND COATING, EITHER EMULSION OR SOLVENT BASED, SHOULD ONLY BE INSTALLED ON DECKS WITH POSITIVE DRAINAGE.

PER NRCA, (NATIONAL ROOFING CONTRACTORS ASSOCIATION, “THE CRITERIA FOR JUDGING PROPER SLOPE FOR DRAINAGE IS THAT THERE BE NO EVIDENCE OF STANDING WATER ON THE DECK 48 HOURS AFTER IT STOPS RAINING.”

**PACKAGING:**

Available in 10 gallon kits / Part A & Part B packaged separately in 5-gallon pails.

**If further information is needed, contact KARNAK Technical Services at 1-800-526-4236.**

# KARNAK

Revised 12.14.18

330 CENTRAL AVENUE, CLARK, NJ 07066

732-388-0300 • 800-526-4236 • FAX: 732-388-9422

WEB: <http://www.karnakcorp.com>

